

Technical Data Sheet

# Gapex FPP30GQ23HB

Polypropylene  
LyondellBasell Industries  
Engineering Plastics

General	
Filler / Reinforcement	• Glass\Mineral, 30% Filler by Weight
Additive	• Impact Modifier
Features	• Chemically Coupled • Impact Modified
Appearance	• Grey
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.14	1.14 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	9.0 g/10 min	9.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	39000 psi	269 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	7.0 %	7.0 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	285000 psi	1970 MPa	
Tangent : 73°F (23°C)	317000 psi	2190 MPa	
Flexural Strength (Yield, 73°F (23°C))	6300 psi	43.4 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.9 ft·lb/in	100 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	5.0 ft·lb/in	270 J/m	ASTM D4812
Gardner Impact	40.0 in·lb	4.52 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	280 °F	138 °C	
264 Psi (1.8 Mpa), Unannealed	185 °F	85.0 °C	

Additional Information	
Filler Content, ASTM D2584:	31%

**Notes**

These are typical property values not to be construed as specification limits.